An "angle gauge" is a help in tool sharpening.

1. Lay out and cut the twist-drill template on one side of the sheet iron. See sheet iron, as shown in the drawing.
2. Lay out and cut the wood-chisel and plane-iron template on the opposite side of the sheet iron, as shown in the drawing.
3. Lay out and cut the center-punch and cold-chisel template in the position shown in the drawing.
4. Lay off graduations on twist-drill templates, and mark with a scratch awl.
5. Lay off center for sheet iron, as shown in the drawing.
6. Lay off blade for sheet iron, as shown in the drawing.

**Bill of Materials**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Quantity</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>26 gauge</td>
<td>24 x 34</td>
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